

Work Order ID 58862



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Wednesday, May 19, 2010 3:26:23 PM

Item ID: D412-698-013

Accept



Setup Start



Revision ID:

Item Name: Door Handle

Stop



Start Date: 5/19/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-013CHG001

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-013 Location: 10

Reup

10-5-28 QSP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/01

MF 10-5-28

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Picklist Print

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Work Order ID: 58862

Parent Item: D412-698-013

Parent Item Name: Door Handle

Comments: IPP Rev: C Removed Manufacturing 05-11-06 JLM
IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Start Date: 5/19/2010

Required Date: 5/26/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN960JD416L Washer	x6	Purchased	No				Each	413.0000	8		10-5-25	

Location

Loc Qty

Loc Code

ST346

413

110153

413

Each

6.0000

4

32

D3203-1
Handle

Manufactured No

Location

Loc Qty

Loc Code

ST240

6

6

Each

13.0000

1

10-5-25
B58715

D3220-041
Doubler Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST177

13

13

Each

14.0000

1

10-5-25

D3220-042
Doubler Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST177

14

14

56294

4

10-5-25

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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IPP Rev: D change to rev D ECN 1104 08-01-28 DD

Start Date: 5/19/2010

Required Date: 5/26/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3220-3 Doubler		Manufactured	No				Each	9.0000	2			

Location Loc Qty Loc Code

ST180 3

48565 3

ST180a 6

55452 6

MS21042L4

Purchased

No

Each 2,791.000

8

Nut

Location Loc Qty Loc Code

ST139 2

111827 2

ST300 2789

113422 80

114523 1701

114718 1000

9063 8

MS24694-S98

Purchased

No

Each 10.0000

16

Screw

Location Loc Qty Loc Code

ST289A 10

113644 10

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Shop Packet Print

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
						D412-698-012	CABIN DOOR ROLLER KIT, RH
		4				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
2						D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
						D3121-144	BRACKET ASSEMBLY
1						D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
						D3183-044	BRACKET ASSEMBLY
9			9			D3199-1	BRACKET
1			1			D3202-1	COVER
		4				D3203-1	HANDLE
						D3220-041	DOUBLER
						D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		1				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-1)
		1				MS24694-S95	SCREW
				1		MS24694-S101	SCREW

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Revision E

Date: 08.05.01

W/O:		WORK ORDER CHANGES					
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